IDENTITY CARD

It is the responsibility of the user organisation to provide the identity card and to fill in the details required. The identity card should be filled in before the first use by a competent person, responsible inthe user organization for protective equipment. Any information about the equipment like periodic inspections, repairs, reasons of equipment's withdrawal from use shall be noted into the identity card by a competent person in the user organization. The identity card should be stored during a whole period of equipment utilization. Do not use the equipment without the identity card.

MODEL AND TYPE OF EQUIPMENT	
SERIAL/BATCH NUMBER	
REFERENCE NUMBER	
DATE OF MANUFACTURE	
DATE OF PURCHASE	
DATE OF FIRST USE	
USER NAME	

USER NAM	IE				
PERIODIC INSPECTION AND REPAIR HISTORY CARD					
DATE OF INSPECTION	REASON FOR INSPECTION OR REPAIR	DEFECTS, CONDITION NOTED REPAIRS CARRIED OUT	NAME AND SIGNATURE OF COMPETENT PERSON	NEXT INSPECTION DATE	

 personal protective equipment should be stored loosely packed, in a well-ventilated place, protected from direct light, ultraviolet degradation, damp environment, sharp edges, extreme temperatures and corrosive or aggressive substances.

MAXIMUM LIFETIME - Correctly working device lifetime is unlimited. The maximum lifetime depends on the intensity of usage and the environment of usage. Using the anchor device in rough environment, marine environment, contact with sharp edges, exposure to extreme temperatures or agressive substances, etc. can lead to the wthdrawal from use even after one use.

PERIODICAL INSPECTION - At least once a year (after every 12 months of use), the anchor device shall be subject to periodical inspection. The periodical inspection must only be carried out by suitably qualified, competent person, who has the knowledge and training required for personal protective equipment periodic inspections. Depending upon the type and environment of work, inspections may be needed to be carried out more frequently than once every 12 months. Every periodical inspection must be recorded in the Identity Card of the equipment.

WITHDRAWAL FROM USE - The device must be withdrawn from use immediately and destroyed when it has been used to arrest a fall or it fails to pass inspection or there are any doubt as to its reliability.

Manufacturer:

PROTECTON OY

FINLAND

WWWW.PROTECTON.FI

Notified body for control production: APAVE SUD EUROPE SAS (no 0082) - CS 60193 - F13322 MARSEILLE CEDEX 16 - FRANCE

Instruction Manual

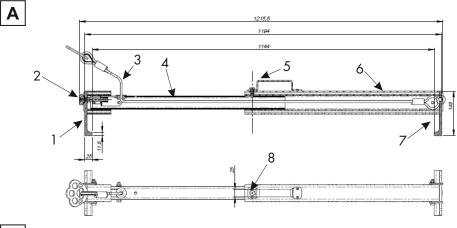


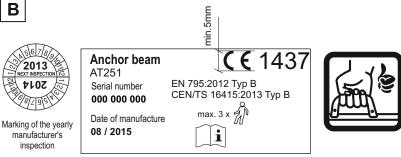
Read and understand the manual before using the equipment

EN 795:2012 typ B CEN/TS 16415:2013 typ B



Anchor beam for prestressed concrete slabs AT251





Anchor beam AT251 is a component of the personal protective equipment against falls from a height complied with EN795:2012 as anchor device type B.

It is used for connecting a fall arrest system (e.g. energy absorber with lanyard, fall arresters, cables of fall arresters) on horizontal prestressed concrete slabs pursuant to Directive of the European Parliament 2001/45/EC. The device is suitable for protection of max. three persons.

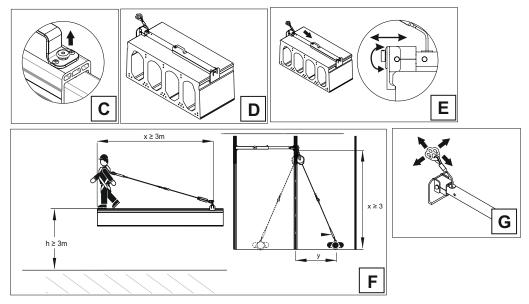
A DESIGN

The device is made of aluminium profiles constituting a telescopic connection allowing the beam length to be adjusted.

The device is adapted to prestressed concrete slabs of 1200 mm in width and any slab's height.

Anchor point for PPE

- 1. Fastening plate
- 2. Adjusting bolt
- 3. Steel cable
- 4. Adjustable beam
- Anchorage eye bolt
- 6. Main beam
- 7. Fastening plate
- 8. Adjusting plate
- B. MARKING OF THE DEVICE



INSTALLING THE DEVICE

The device AT251 can only be installed on horizontal elements made of prestressed concrete slabs of measurements specified in corresponding standards what shall disable the device's disconnection and enable its proper clamping during a fall.

Always make sure that after the connection to a structural anchor point, the anchor device is properly clamped with adjusting plate and there is no clearance. Removing clearances prevents a possible uncontrolled, slow shifting of the beam towards the load direction. Minimal static strength of a structural anchor point must be 12 kN.

Install the device onto concrete slab by unlocking the adjusting plate (Fig. C) and retracting the device's middle beam maximally. Install the beam onto the concrete slab, release shifting lock and slide in the middle beam until it is self-locked (Fig.D). Once the beam is set on the concrete slab check whether it has been set properly in slots (Fig. E) and tighten the adjusting bolt to remove clearance. Connect maximum of three devices suitable to operate horizontally to the device installed in such way pursuant to EN 353-2, EN358 or EN 360 and according to instruction manuals for the corresponding devices involved (Fig.F).

The device allows for operation in all directions (Fig. G). The beam in combination with fall arresters and anchor lanyard AZ 800 for roof works have been tested for usage in the horizontal plane and fall beyond edge in accordance with Directive PPE + CNB/P/11.060.

The device can be used at edges such as: steel rolled profiles, wooden beams, rounded sills.

Concrete edges rounded to a radius of not less than 0.5 mm should be additionally protected. Sharp concrete or steel edges should be protected by mounting adequate protections.

The beam's anchor plate should be connected to connector on fall arrester and then the fall arrester should be connected to anchor lanyard AZ800 cable. Energy absorber should be connected to anchor point on full body harness marked with capital letter "A" with a connector complied with EN 362. Fall arrester must be connected (anchored) no closer than 3 m from the shorter edge of the concrete beam (distance "x" - Fig. F). Fall arrester's anchor point may be on the same level as the edge, beyond which a fall may occur, or above. The user can move in horizontal plane over distance "y" no greater than "x" (Fig. F). The required free space between work station - the roof level and the ground (distance "h" - Fig. F.) must be min. 3 m + 1/2 of the distance of horizontal move distance "y", no less than 3 m though. To reduce the falling distance and avoid the pendulum effect the "x" and "y" distances should be as short as possible, considering the min. value of "x"=3 m.

The user must take into account the risk of injuries when arresting a fall beyond the edge. Special rescue procedures should be introduced and adequate trainings conducted including possibility of a potential fall beyond the edge.

Prior to any usage of the protective equipment against falls from a height, a component of which is a pipe anchor, check whether all devices are properly interconnected and cooperate with no interference, and comply with valid standards:

- EN 361 For full body harness;
- EN 354, EN 355, EN 353-1, EN 353-2, EN 360, EN 362 For fall protection systems
- EN 795 For anchor points (structural anchor points)
- EN 341 For rescue equipment

Always consider the length of an anchor point in a fall protection system, as this has influence on fall protection distance.

! Pay attention to some elements connected to the beam which may influence the reduction of its strength, e.g. connecting anchor point to wide webbings.

- ! The device AT251 is designed for protection of three persons.
- ! Do not use the device AT251 for securing, lifting or lowering of any loads.
- ! For protection against falls from a height use a fall protection system reducing the braking force impacting the user during fall arresting up to max. 6 kN (e.g. energy absorber with lanyard or fall arrester).

THE ESSENTIAL PRINCIPLES FOR USERS OF PERSONAL PROTECTIVE EQUIPMENT AGAINST FALLS FROM A HEIGHT

- personal protective equipment shall only be used by a person trained and competent in its safe use.
- personal protective equipment must not be used by a person with medical condition that could affect the safety of the equipment
 user in normal and emergency use.
- a rescue plan shall be in place to deal with any emergencies that could arise during the work.
- . it is forbidden to make any alterations or additions to the equipment without the manufacturer's prior written consent.
- any repair shall only be carried out by equipment manufacturer or his certified representative.
- · personal protective equipment shall not be used outside its limitations, or for any purpose other than that for which it is intended.
- personal protective equipment should be a personal issue item.
- before use ensure about the compatibility of items of equipment assembled into a fall arrest system. Periodically check connecting
 and adjusting of the equipment components to avoid accidental loosening or disconnecting of the components.
- it is forbidden to use combinations of items of equipment in which the safe function of any one item is affected by or interferes with the safe function of another.
- before each use of personal protective equipment it is obligatory to carry out a pre-use check of the equipment, to ensure that it is in
 a serviceable condition and operates correctly before it is used.
- during pre-use check it is necessary to inspect all elements of the equipment in respect of any damages, excessive wear, corrosion, abrasion, cutting or incorrect acting, especially take into consideration:
 - in full body harnesses and belts buckles, adjusting elements, attaching points, webbings, seams, loops;
 - in energy absorbers attaching loops, webbing, seams, casing, connectors;
 - in textile lanyards or lifelines or guidelines rope, loops, thimbles, connectors, adjusting element, splices;
 - in steel lanyards or lifelines or guidelines cable, wires, clips, ferrules, loops, thimbles, connectors, adjusting elements;
 - in retractable fall arresters cable or webbing, retractor and brake proper acting, casing, energy absorber, connector;
 - in guided type fall arresters body of the fall arrester, sliding function, locking gear acting, rivets and screws, connector, energy absorber:
 - in connectors main body, rivets, gate, locking gear acting.
- after every 12 months of utilization, personal protective equipment must be withdrawn from use to carry out periodical detailed inspection. The periodic inspection must be carried out by
- a competent person for periodic inspection. The periodic inspection can be carried out also by the manufacturer or his authorized representative.
- In case of some types of the complex equipment e.g. some types of retractable fall arresters the annual inspection can be carried out only by the manufacturer or his authorized representative.
- regular periodic inspections are the essential for equipment maintenance and the safety of the users which depends upon the
 continued efficiency and durability of the equipment.
- during periodic inspection it is necessary to check the legibility of the equipment marking.
- it is essential for the safety of the user that if the product is re-sold outside the original country of destination the reseller shall
 provide instructions for use, for maintenance, for periodic examination and for repair in language of the country in which the product
 is to be used.
- personal protective equipment must be withdrawn from use immediately when any doubt arise about its condition for safe use and not used again until confirmed in writing by equipment manufacturer or his representative after carried out the detailed inspection.
- personal protective equipment must be withdrawn from use immediately and destroyed when it have been used to arrest a fall;
- a full body harness is the only acceptable body holding device that can be used in a fall arrest system.
- in full body harness use only attaching points marked with big letter "A" to attach a fall arrest system.
- the anchor device or anchor point for the fall arrest system should always be positioned, and the work carried out in such a way, as
 to minimise both the potential for falls and potential fall distance. The anchor device/point should be placed above the position of the
 user. The shape and construction of the anchor device/point shall not allowed to self-acting disconnection of the equipment.
 Minimal static strength of the anchor device/point is 12 kN. It is recommended to use certified and marked structural anchor point
- it is obligatory to verify the free space required beneath the user at the workplace before each occasion of use the fall arrest system, so that, in the case of a fall, there will be no collision with the ground or other obstacle in the fall path. The required value of the free space should be taken from instruction manual of used equipment.
- there are many hazards that may affect the performance of the equipment and corresponding safety precautions that have to be
 observed during equipment utilization, especially:
 - trailing or looping of lanyards or lifelines over sharp edges,
 - any defects like cutting, abrasion, corrosion,
 - climatic exposure,
 - pendulum falls.
 - extremes of temperature,
 - chemical reagents,
 - electrical conductivity.
- personal protective equipment must be transported in the package (e.g.: bag made of moisture-proof textile or foil bag or cases
 made of steel or plastic) to protect it against damage or moisture.
- the equipment can be cleaned without causing adverse effect on the materials in the manufacture of the equipment. For textile products use mild detergents for delicate fabrics, wash by hand or in a machine and rinse in water. Plastic parts can be cleaned only with water. When the equipment becomes wet, either from being in use or when due cleaning, it shall be allowed to dry naturally, and shall be kept away from direct heat. In metallic products some mechanic parts (spring, pin, hinge, etc.) can be regularly slightly lubricated to ensure better operation.
- Other maintenance and cleaning procedures should be adhered to detailed instructions stated in the manual of the equipment.